

UHV compatible Shrink Hose: 316-SHRINK-20 to 316-SHRINK-250

Shrink hoses are very useful for solving insulation or fitting problems inside a vacuum system.

Made of PTFE, the hoses' typical upper usable temperature is 250°C. They are not recommended for radiation environment.

The sizes offered by Allectra range from 0,65mm to 25mm.



One possible application: Insulation of a crimped cable connection with 316-SHRINK-32

| 316-SHRINK- | -20 | -32 | -63 | -95 | -140 | -190 | -250 |
|-----------------------------|-------------------------|-----|-----|-----|------|------|------|
| ID (mm) | 2 | 3.2 | 6.3 | 9.5 | 14 | 19 | 25 |
| Shrink rate | ~ 4:1 | | | | | | |
| ID min (mm) | 0.65 | 1 | 1.6 | 2.5 | 4 | 6 | 7 |
| Material | PTFE | | | | | | |
| Wall thickness (initial) | 45μm | | | | | | |
| Shrink temp. | >350°C | | | | | | |
| Working temp. | -200260°C ¹⁾ | | | | | | |
| Voltage rating | 1KV ²⁾ | | | | | | |
| Vacuum | UHV | | | | | | |

Notes:

- 1. PTFE becomes brittle at temperatures below -40°C, and can break under bending.
- 2. The disruptive voltage of PTFE according to DIN 53481 / ASTM D-127 is 20KV/mm. Others rate this at 40 to 80 KV/m. Tests performed by Allectra on shrink hose samples showed no disruptive discharge even at 12KV DC.
- 3. Shrink hoses typically have a higher voltage rating, as wall thickness is increased by the shrinking process.

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All data given in this sheet is carefully checked but subject to change at any time.